

# Technical Bulletin

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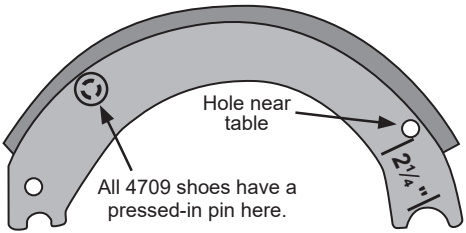
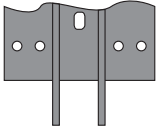

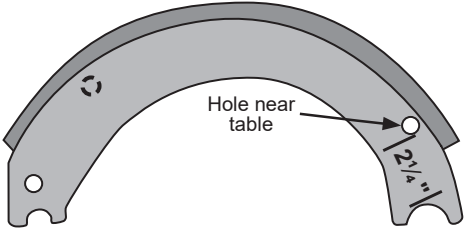
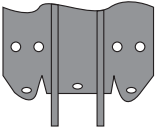
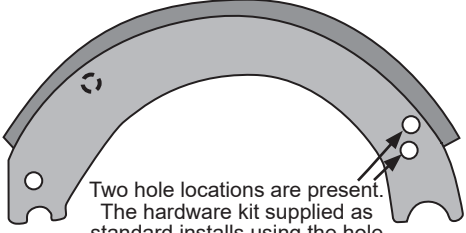
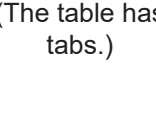
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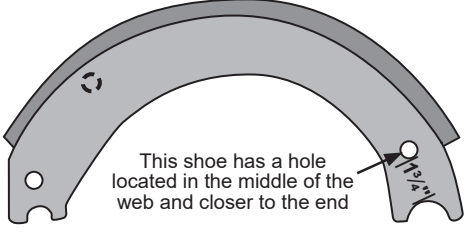
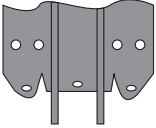

## Subject: Bendix Reman Replacements for 4709E2 Brake Shoes

The 4709E2 brake shoe is the widely-used industry standard 16½ by 7-inch shoe for steer, drive and trailer applications.

**This Bulletin is to alert repair technicians that reman replacement kits for 4709E2 brake shoes may contain the directly-compatible 4709E (universal), or 4709E (modified) brake shoes.** The 4709E (universal), and 4709E (modified) shoes have a table that has tabs, but are fully-compatible for fit and function as direct replacements for 4709E2 brake shoes. The 4709E (modified) shoes also have an extra hole location for the mounting hardware; the kit supplied uses the hole nearest the table. *See the table below to become familiar with examples of each style.*

Name	Shoe Web Configuration	Table Style	Hardware Kit(s)
<b>4709E2</b>	 <p>Hole near table</p> <p>All 4709 shoes have a pressed-in pin here.</p> <p>2 1/4"</p>	 <p>(Standard table.)</p>	HK61XLS 
<b>4709E (universal)</b> <i>aka 4709EU</i>	 <p>Hole near table</p> <p>2 1/4"</p>		
<b>4709E (modified)</b> <i>aka 4709EM</i>	 <p>Two hole locations are present. The hardware kit supplied as standard installs using the hole nearest the table</p>	 <p>(The table has tabs.)</p>	HK61XLS – above – is supplied as the standard hardware kit.  (HK63XLS – see below – can also be used.)

The 4709E brake shoe shown below is an older design and is only available as a remanufactured component.

<b>4709E</b> (Older design - no longer available new)	 <p>This shoe has a hole located in the middle of the web and closer to the end</p> <p>2 1/4"</p>		HK63XLS 
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All shoes noted above are in Core Group 2X.

For direct personal technical support, call the Bendix TechTeam at 1-800-AIR-BRAKE (1-800-247-2725) or e-mail the Bendix Tech Team at [techteam@bendix.com](mailto:techteam@bendix.com).

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