Technical Bulletin



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Cancels: N/A

Page: 1 of 1

Subject: DDC SELECT DEALERS: SERIES 40 TURBOCHARGING FOR HERTZ BUSES

Quantity	Description
1	Inlet Adapter
1	Gasket – Inlet
2	Cap Screw, 5/16 – 18, 7/8" Long
2	Lock Washer, 5/16
1	Hose Assembly – 12 Steel Braid, 36" Long with ³ / ₄ " JIC Female
	Swivel Fittings – Both Ends
1	90 Degree Elbow, ¹ / ₂ " NPT Male x ³ / ₄ " JIC
1	Straight Fitting, ¹ / ₂ " NPT Male x ³ / ₄ " JIC
1	Street Tee, ½" NPT
1	Pipe Plug, Steel, ³ / ₄ " NPTM, Flush Mount
2	Nylon Tie Wrap, 14" Long x 5/16" Wide

*Kits provided by Bendix

Installation Guidelines

Note: Park vehicle on level surface, apply parking brake and block wheels.

- 1. Remove air compressor inlet hose clamps and hose; discard.
- 2. Remove old hose fitting from engine air cleaner duct; discard. Plug engine air cleaner duct with ³/₄" NPT pipe plug.
- 3. Remove inlet hose adapter and inlet check valve from TF-750 air compressor; discard.
- 4. Install new inlet adapter (with 1/2" NPT pipe thread) to compressor with new gasket.
- 5. Install 90-degree elbow in inlet adapter.
- 6. Remove temperature sensor from engine inlet duct. Install ¹/₂" street tee.
- 7. Reinstall temperature sensor in tee. Use end port of tee so that sensor remains perpendicular to engine duct.
- 8. Install straight hose fitting in branch port of pipe tee.
- 9. Install steel braid hose.
- 10. Tie wrap inlet line as necessary.