

Technical Bulletin

Bulletin No.: PRO-01-13 Effective Date: 7/15/78 Page: 1 of 1

Subject: **Tu-Flo 501 Crankshaft 246464**

The subject crankshaft is used in Detroit Diesel compressors. The crankshaft nut on these compressors should be carefully torqued to avoid loosening of the coupling; however, care should be taken to avoid over-torquing.

The castellated nut should be torqued by hand to 100 ft. lbs. If it is not possible to line up the cotter pin holes without exceeding 150 ft. lbs., the nut should be removed and another nut used.

