

# *Technical Bulletin*

Bulletin No.: PRO-09-09    Effective Date: 11/15/78    Page: 1 of 1

Subject: **FD-1 Fan Clutch 288921, 288922, 288923, 288924 Piston / Bearing Retainer Subassembly**

The FD-1 Piston/Bearing Retainer Assembly (reference catalog page 09-A-2) must be replaced as an assembly; the piston and bearing cannot be serviced separately.

After assembly, installing the locknut causes the bore of the piston to deform. Each assembly is then reamed to provide a round bore of the proper dimension. The assembly is then thoroughly cleaned before installation.

To minimize the possibility of improper reaming and improper reassembly and cleaning, which could result in premature bearing failure, it is recommended that the Piston/Bearing Retainer Assembly be replaced as an assembly.

