

Technical Bulletin

Bulletin No.: PRO-09-06 Effective Date: 1/20/78 Page: 1 of 2

Subject: **FD-1 Fan Clutch Service Parts**

Reference: Catalog Pages 09-A-1 through 09-A-5

Experience has shown that in servicing the FD-1 Fan Clutch, it is necessary in some cases to provide complete sub-assemblies and/or complete kits to provide satisfactory service life.

The attached list of parts has been provided to guide you when ordering or furnishing parts. The list contains those parts involved in minor field repair. For major detail piece numbers other than those listed, refer to Catalog Section 09.



<u>Part To Be Replaced</u>	<u>Description</u>	<u>Service Replacement Piece No.</u>
204235	Washer	204235
288907	Maintenance Kit	288907
288921	Piston & Bearing Retainer Assembly	288921
288922	" " " "	288922
288923	" " " "	288923
288924	" " " "	288924
289319	O-Ring Kit	289319
291460	Piston Housing	291460
291461	Lockwasher	291461
291462	Locknut	291462
291464**	Bearing Retainer	288921
291465**	Bearing	*
291468	Spring	291468
291469	Spring Retainer	291469
291472**	Pressure Plate with Lining	288907
291473	Cap Screw	291473
291480**	Retaining Ring	*
291526**	Bearing Retainer	288922
291527**	Bearing Retainer	288923
291635**	Bearing Retainer	288924
292260	#10-24 Screw	292260
292568	O-Ring	292568
292569	O-Ring	292569
292570	O-Ring	292570
292620**	Piston	*
292621**	Nut	*
292622	Special Washer	292622

*Part of piston/bearing retainer assembly, serviced as an assembly;
see catalog.

**Non-serviceable