

Technical Bulletin

Bulletin No.: PRO-02-01

Effective Date: 10/14/66

Cancels: N/A

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Subject: **ROTO WEDGE ACTUATOR, TYPE 9 & TYPE 12 – RECOMMENDED SERVICE PARTS**

The following is an estimate of the annual service parts that would be used by an operator to service Roto Wedge Actuators. The actual quantities used, of the parts listed, will vary according to operating conditions.

Please review these service parts and considering the quantity of units in service in your territory, order service parts accordingly.

| <u>Part No.</u> | <u>Description</u> | <u>For 100 Units Per Year</u> |
|-----------------|--------------------|-----------------------------------|
| 279743 | Body | 2 |
| 280039 | Body | 2 |
| 279747 | Push Rod | 2 |
| 279774 | Push Rod | 2 |
| 279749 | Cover | 4 |
| 279780 | Cover | 4 |
| 279745 | Diaphragm Clamp | 20 |
| 244415 | Diaphragm | 25 |

Type 12 Roto Wedge

| | | |
|--------|-----------|----|
| 279742 | Body | 2 |
| 280043 | Body | 2 |
| 279775 | Push Rod | 2 |
| 279776 | Push Rod | 2 |
| 279777 | Push Rod | 2 |
| 279779 | Push Rod | 2 |
| 279781 | Cover | 4 |
| 279782 | Cover | 4 |
| 279783 | Cover | 4 |
| 279785 | Cover | 4 |
| 279744 | Clamp | 20 |
| 244414 | Diaphragm | 25 |

Parts Common to Type 9 and Type 12

| | | |
|--------|-----------|-----|
| 234217 | Seal Ring | 25 |
| 244485 | Spring | 25 |
| 244379 | Locknut | 100 |
| 244426 | Screw | 200 |