MEDIUM DUTY TRUCK MODELS

Vehicles in this catalog are arranged alphabetically first by truck model and then numerically by series within the specified model. The following is a model-series breakdown as set forth by the respective OEM.

FORD

<u>Model</u>	<u>Series</u>	Vehicle Type
В	500-800 gas	School Bus
В	6000-8000 diesel	School Bus
С	600-800 gas	Tilt Cab
С	6000-8000 diesel	Tilt Cab
CF	600 gas	Import Cab forward
CF	6000 diesel	Import Cab forward
F	600-800 gas	Conventional
F	6000-9000 diesel	Conventional
L, LN	600-900 gas	Conventional set back axle
L, LN	6000-9000 diesel	Conventional set back axle
Р	500-600	Parcel Delivery

GMC/CHEVROLET

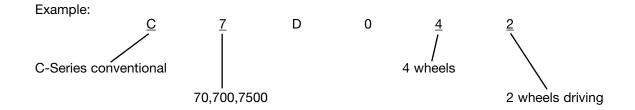
 B - School Bus
 4 - 40,4000,4500 Series

 C - Conventional
 5 - 50,5000,5500 Series

 P - Forward Control Chassis
 6 - 60,6000,6500 Series

 W - Tilt Cab
 7 - 70,7000,7500 Series

042 - 4 wheels; 2 driving 064 - 6 wheels; 4 driving



INTERNATIONAL

CONTINUED FROM PREVIOUS PAGE

<u>Model</u>	<u>Series</u>	Vehicle Type
Cargostar	. CO16 <u>00</u> - CO19 <u>00</u>	. Tilt Cab
	<u>10</u> - gas <u>50</u> - diesel	
Fleetstar	. 20 <u>00</u> A	. Conventional Tractor
	<u>10</u> - gas <u>50</u> - diesel	
Loadstar	. 16 <u>00</u> - 18 <u>00</u>	. Conventional Truck or School Bus
	00 - gas 50 - diesel 03 - gas school bus 53 - diesel school bus	
S-Series	. S-17 <u>00</u> - 18 <u>00</u>	. Conventional Truck or School Bus
	 23 - gas school bus 53 - diesel school bus 24 - gas conventional 54 - diesel conventional 	
LFE-Series	. 400 - 900	. Tilt Cab (Import)

GVW CLASSIFICATIONS FOR TRUCKS AND BUSES

<u>Class</u>	Gross Vehicle Weight
3	10,001 - 14,000 lbs.
4	14,001 - 16,000 lbs.
5	16,001 - 19,500 lbs.
6	19,501 - 26,000 lbs.
7	26,001 - 33,000 lbs.
8	33,001 - 55,000 lbs.

KELSEY-HAYES HYDRAULIC DISC BRAKE

DODGE

FRONT

FMSI NO. 7020-D87

DUAL PISTON (2.375" DIA.)

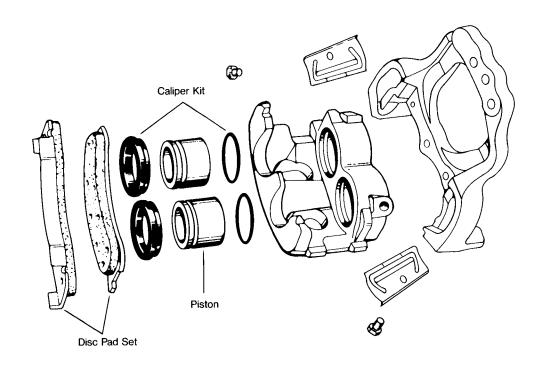


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER KIT PIST		PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT
MKD87		66850	90014S	H5546		

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. - - - - NOT AVAILABLE.

BENDIX HYDRAULIC DISC BRAKE PARTS

GMC-CHEV

FRONT & REAR

FMSI NO. 7108-D184

SINGLE PISTON (3.38" DIA.)

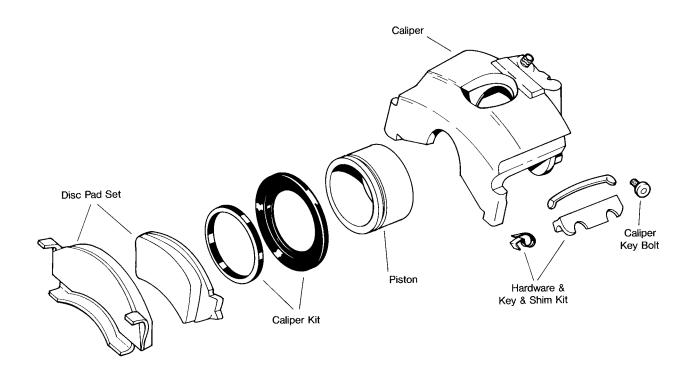


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER	CALIPER KIT	PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT
MKD184	55200(L) 55199(R)	66780	90021S	H5529	H5529	H5010

BENDIX HYDRAULIC DISC BRAKE

INTERNATIONAL

FRONT & REAR

FMSI NO. 7108-D184

SINGLE PISTON (3.38" DIA.)

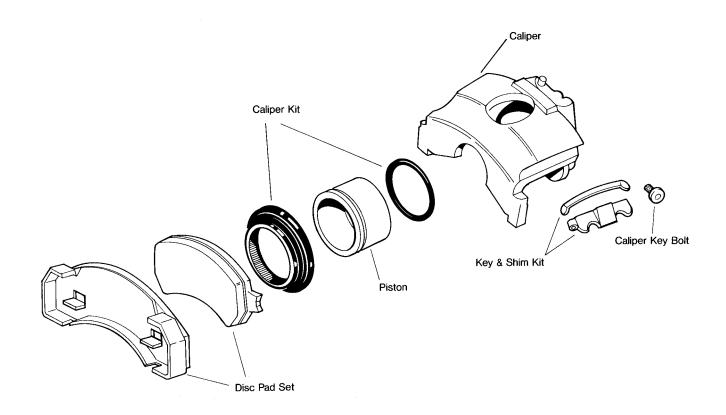


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER	CALIPER KIT	PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT
MKD184	55098(L) 55099(R)	66780	90021S	H5634	H8203	H5010

BENDIX HYDRAULIC DISC BRAKE

INTERNATIONAL

FRONT & REAR

FMSI NO. 7108-D184

DUAL PISTON (2.60" DIA.)

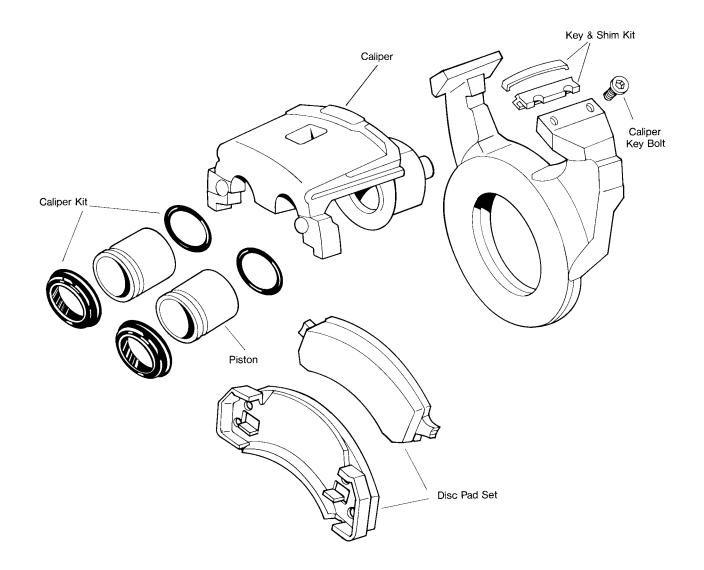


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER	CALIPER KIT	PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT
MKD184 55314 ⁵¹	55245 or 66396	66549 or	90055S	H5634	H8203	H5010

⁵¹ 55314 HAS PHENOLIC PISTONS. FOR CALIPERS WITH STEEL PISTONS USE 55245.

BENDIX HYDRAULIC DISC BRAKE

INTERNATIONAL

GMC-CHEV

FRONT & REAR

FMSI NO. 7142-D225

DUAL PISTON (2.88" DIA.)

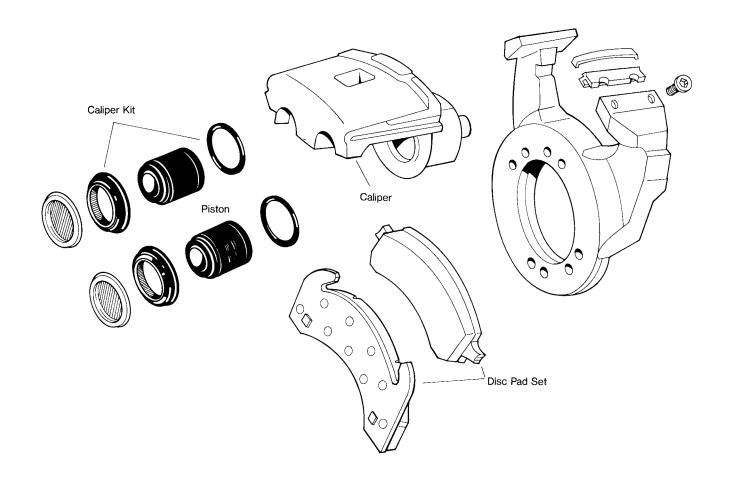


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER	CALIPER KIT	PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT
MKD225	55250	66381 (New Design Caliper) 66365 (Old Design Caliper)	90096P (New Design Caliper) 90070P (Old Design Caliper)	H5635	H8203	H5010

DAYTON HYDRAULIC DISC BRAKE

FORD

GMC-CHEV

FRONT & REAR

FMSI NO. 7141-D224

DUAL PISTON (2.50" DIA.)

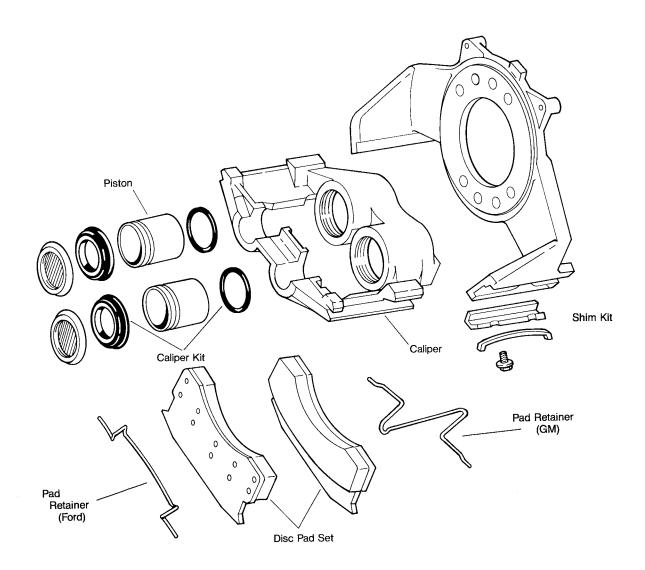


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER	CALIPER KIT	PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT	PAD RETAINER
MKD224	55251	66504	90071A	H5636	H5664		H5422(GM)

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. - - - - NOT AVAILABLE.

DAYTON HYDRAULIC DISC BRAKE

FORD

FRONT & REAR

FMSI NO. 7149-D236

DUAL PISTON (2.88" DIA.)

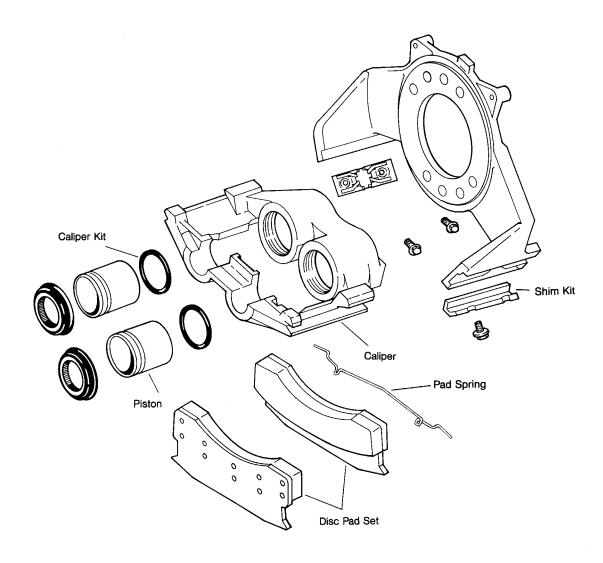


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER	CALIPER KIT	PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT
MKD236	55252	66503	90072A	H5637 ('86-'83)	H5663	

⁻⁻⁻ NOT AVAILABLE.

VARGA HYDRAULIC DISC BRAKE PARTS

FORD - CARGO

FRONT 7812-D327 7814-D379

DUAL PISTON (2.66" DIA.)

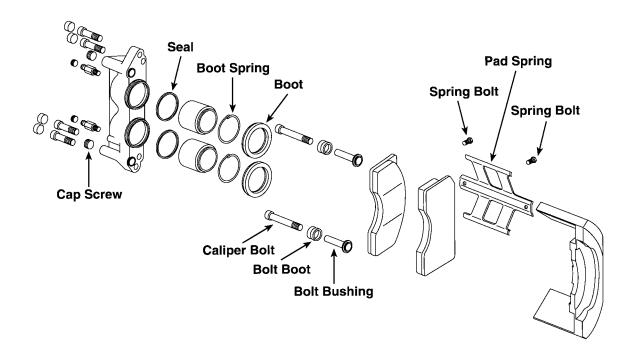


ILLUSTRATION OF TYPICAL COMPONENTS

DISC PAD SET	CALIPER	CALIPER KIT	PISTON	HARDWARE KIT	KEY & SHIM KIT	CALIPER KEY BOLT
MKD379		66351				

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. - - - - NOT AVAILABLE.

BENDIX FRONT DRUM BRAKE

DODGE

FORD

AUTOMATIC ADJUSTMENT

FMSI NO. 2060-398 2075-33 SIZE 14 x 2¹/₂ 12¹/₈ x 2

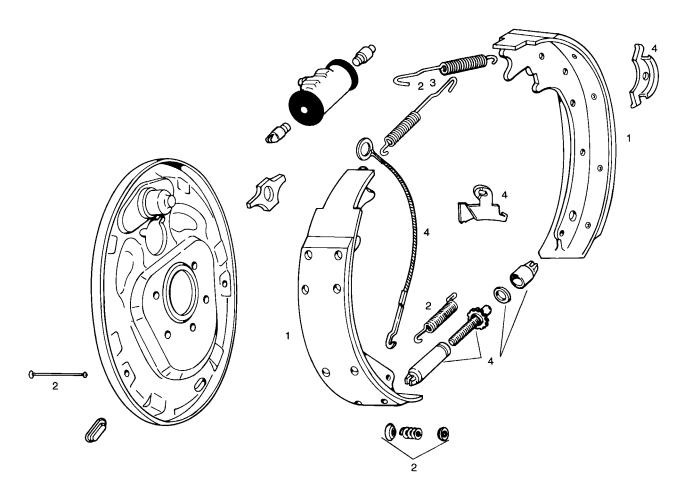


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
33	14 x 2 ¹ / ₂ 12 ¹ / ₈ x 2	 H7139	 H130	H2538(L) H2539(R) or H2546(L) H2547(R) (See Appl. Sect.)	In Adj. Pkg.	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS. FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET. - - - - NOT AVAILABLE.

BENDIX FRONT DRUM BRAKE

DODGE INTERNATIONAL **FORD**

MANUAL	FMSI NO.	SIZE
ADJUSTMENT	224-63	14 x 2 ¹ / ₄
	2043-36	13 x 2 ¹ / ₄

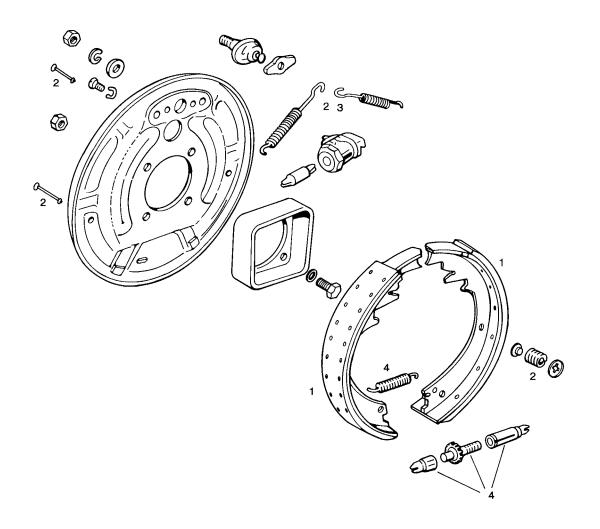


ILLUSTRATION OF TYPICAL COMPONENTS

1	SIZE	2	3	4	5	6
SHOE		HARDWARE	RETURN SPRG.	ADJUSTER	ADJUSTER	STAR
SET		KIT	KIT	PKG.	SCREW	WHEEL
	14 x 2 ¹ / ₄ 13 x 2 ¹ / ₄		 H130	H3514(R & L) H3514(R & L)	In Adj. Pkg. In Adj. Pkg.	N/R N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.

FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

--- NOT AVAILABLE.

GMC-CHEV

AUTOMATIC ADJUSTMENT

FMSI NO. 2073-248

SIZE 11.15 x 2.75

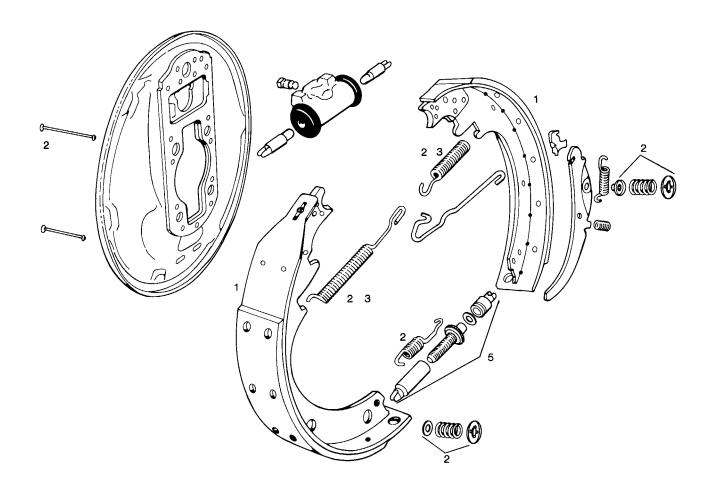


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	11.15 x 2.75	H7017	H369		H1530(L) H1531(R)	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION.
SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.
FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.
- - - - NOT AVAILABLE.
N/R NOT REQUIRED.

GMC-CHEV

 MANUAL
 FMSI NO.
 SIZE

 ADJUSTMENT
 2039-109
 14 x 2 ½

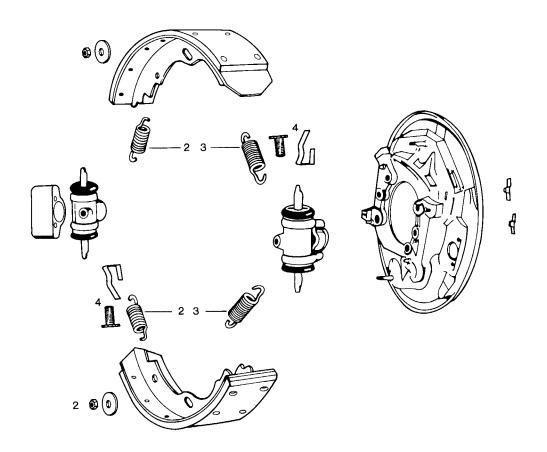


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	14 x 21/2				In Adj. Pkg.	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION.
SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.
FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.
- - - - NOT AVAILABLE.
N/R NOT REQUIRED.

GMC-CHEV

AUTOMATIC ADJUSTMENT

FMSI NO. 2039-299

SIZE 14 x 2¹/₂

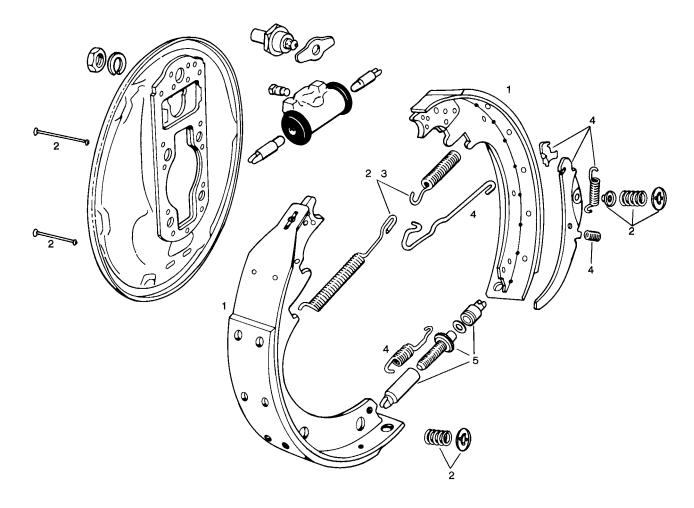


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
299	14 x 2 ¹ / ₂	H9206	H599	H3500(L) H3501(R) or H3528(L) (R) (See Appl. Sect.)	H1548(L) H1549(R)	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS. FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET. - - - - NOT AVAILABLE.

GMC-CHEV

 AUTOMATIC
 FMSI NO.
 SIZE

 ADJUSTMENT
 4639-442
 15 x 5

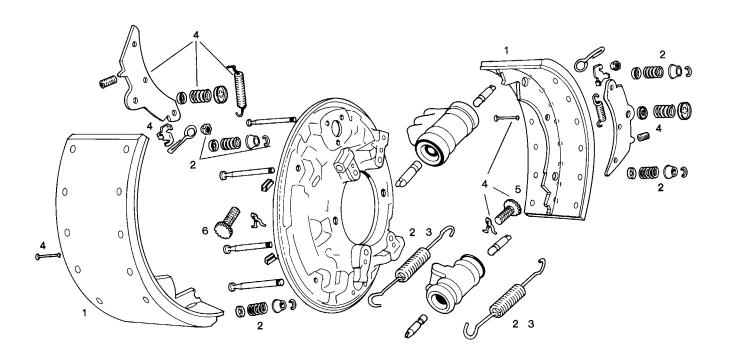


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
442	15 x 5	H9236 If New Hold Down Pins Are Required Use H1201	H550	H3510(L) H3511(R)	H1842(L) H1843(R)	N/R N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION.

SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.

FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

- - - - NOT AVAILABLE.

ISUZU (GMC) FRONT & REAR DRUM BRAKE

GMC-CHEV

ISUZU

MANUAL SIZE FMSI NO. **ADJUSTMENT** 1417-S612 325 x 76.5mm 1416-S612 (12.79 x 3.015")

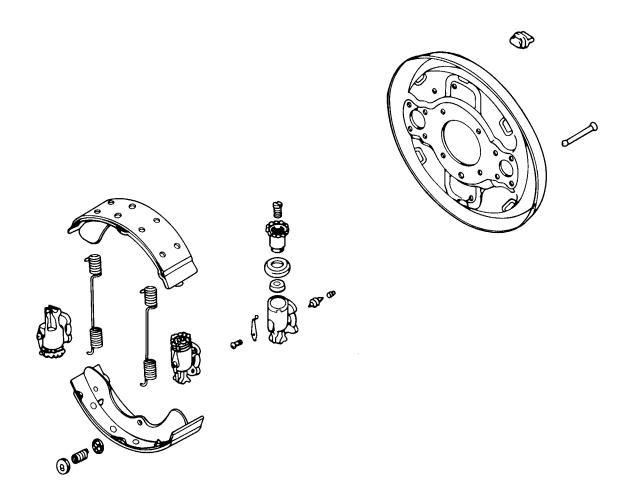


ILLUSTRATION OF TYPICAL COMPONENTS

1 SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	325 x 76.5mm	H9238			N/R	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS. FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

- - - - NOT AVAILABLE.

KELSEY-HAYES FRONT DRUM BRAKE

FORD

MANUAL ADJUSTMENT FMSI NO. 2060-72

SIZE 14 x 2¹/₂

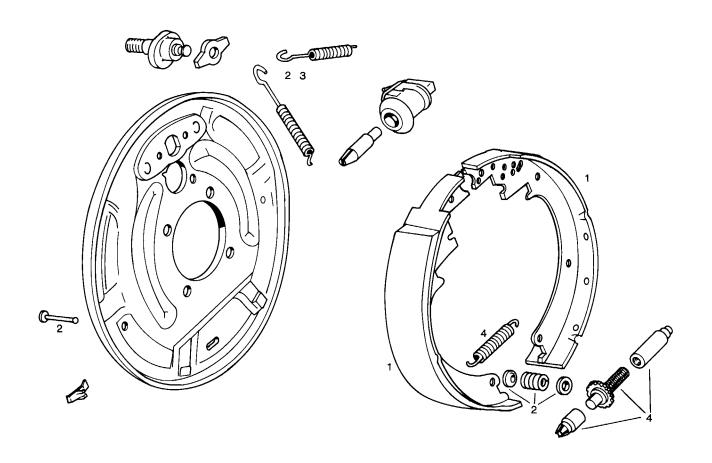


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
R72	14 x 2 ¹ / ₂			H3514(R & L)	In Adj. Pkg.	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION.
SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.
FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.
- - - - NOT AVAILABLE.
N/R NOT REQUIRED.

KELSEY-HAYES FRONT DRUM BRAKE

FORD

AUTOMATIC ADJUSTMENT

FMSI NO. 2060-361

SIZE 14 x 2¹/₂

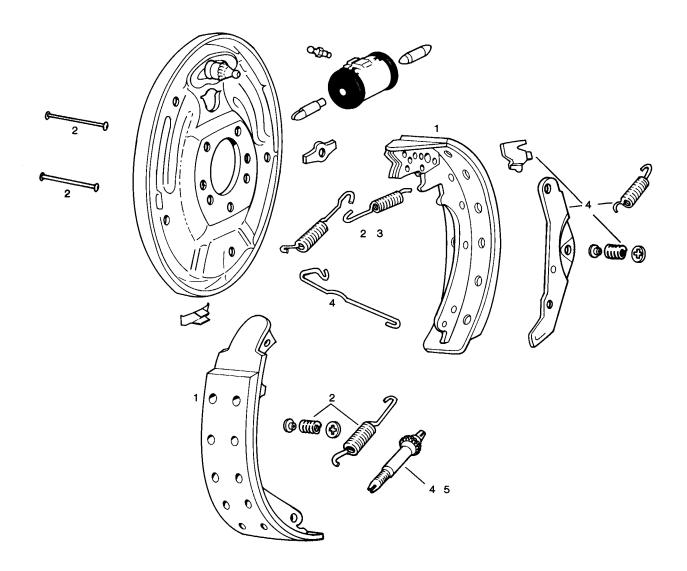


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	ADJUSTER SCREW	6 STAR WHEEL
361	14 x 2 ¹ / ₂	H9219		H3536(L) H3537(R)		N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION.
SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.
FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.
- - - -NOT AVAILABLE.
N/R NOT REQUIRED.

ROCKWELL FRONT DRUM BRAKE

DODGE

INTERNATIONAL

MANUAL	_FMSI NO	SIZE
ADJUSTMENT	1258-91	16 x 2 ¹ / ₄
	1127-90	16 x 2 ¹ / ₂

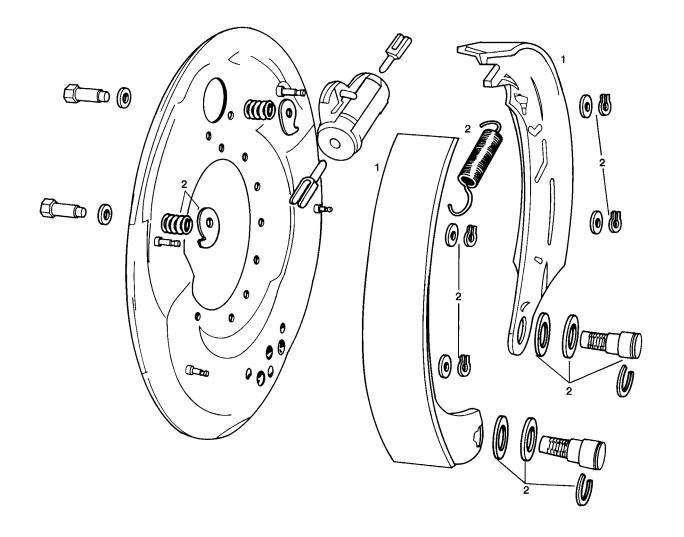


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	16 x 2 ¹ / ₄					N/R
90	16 x 2 ¹ / ₂					N/R

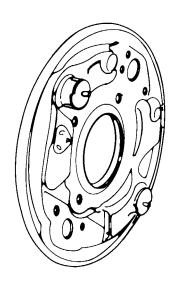
FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION.
SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.
FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.
- - - - NOT AVAILABLE.

WAGNER FRONT DRUM BRAKE

INTERNATIONAL

MANUAL ADJUSTMENT

FMSI NO. 1233-119 1234-252 SIZE 12¹/₈ x 2¹/₄ 15 x 2¹/₄



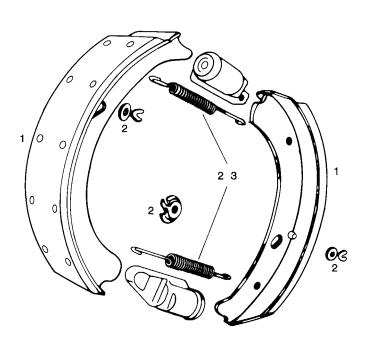


ILLUSTRATION OF TYPICAL COMPONENTS

SH SE	1 OE ET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
		12 ¹ / ₈ x 2 ¹ / ₄				N/R	N/R
		15 x 2 ¹ / ₄	H9201	H521		N/R	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS. FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

--- NOT AVAILABLE.

WAGNER FRONT DRUM BRAKE

FORD GMC-CHEV INTERNATIONAL

AUTOMATIC ADJUSTMENT	FMSI NO. 1294-325 1294-367	SIZE 14 x 2 ¹ / ₂ 14 x 2 ¹ / ₂
	1245-321	15 x 3
	1280-322	15 x 3 ¹ / ₂
	1345A-491	15 x 5
See Stud Listing - Page 250		
	/	
0		ON OF TYPICAL COMPONENTS
	ILLUSTRATIO	ON OF THE CONFONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
R325	14 x 2 ½	H9237	H521	H3502(L) H3503(R)	N/R	N/R
	14 x 2 ¹ / ₂	H9237	H521	H3502(L) H3503(R)	N/R	N/R
321	15 x 3	H9237	H521	H3502(L) H3503(R)	N/R	N/R
322	15 x 3 ¹ / ₂	H9237	H521	H3502(L) H3503(R)	N/R	N/R
R491	15 x 5	H9202	H533	H3502(L) H3503(R)	N/R	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION.

SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.

FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

---- NOT AVAILABLE.

WAGNER FRONT DRUM BRAKE

FORD GMC-CHEV INTERNATIONAL

MANUAL	FMSI NO.	SIZE
ADJUSTMENT	1294-325	$14 \times 2^{1/2}$
	1245-235	15 x 3
	1280-463	15 x 3 ¹ / ₂
	1345-490	15 x 5

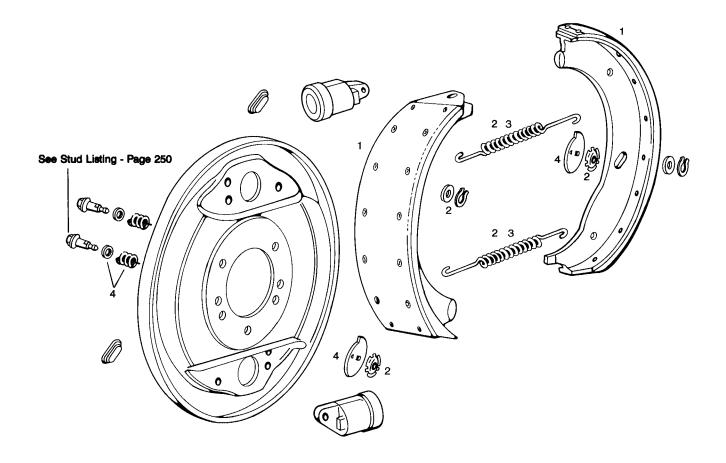


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
R325	14 x 2 ¹ / ₂	H9201	H521	H3524	N/R	N/R
R235	15 x 3	H9201	H521	H3524	N/R	N/R
463	15 x 3 ¹ / ₂	H9201	H521	H3524	N/R	N/R
R490	15 x 5	H9211	H533	H3524	N/R	N/R

DODGE FORD INTERNATIONAL

AUTOMATIC SIZE FMSI NO. **ADJUSTMENT** 2146-316 12 x 2¹/₂ 12 x 3 2140-314 **(6)**

ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	12 x 2 ¹ / ₂	H7181 or	H608 or	H2598(L) H2599(R)	H1534(L) H1535(R)	N/R
		H7146	H546	H2598(L) H2599(R)	H1534(L) H1535(R)	N/R
	12 x 3	H7181 or	H608 or	H2598(L) H2599(R)	H1534(L) H1535(R)	N/R
		H7146 (See Appl. Sect.)	H546 (See Appl. Sect.)	H2598(L) H2599(R)	H1534(L) H1535(R)	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.

FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

--- NOT AVAILABLE.

DODGE FORD INTERNATIONAL

AUTOMATIC	FMSI NO.	SIZE
ADJUSTMENT	2146-357	$12 \times 2^{1/2}$
	2140-358	12 x 3
	2162-475	13 x 2 ¹ / ₂

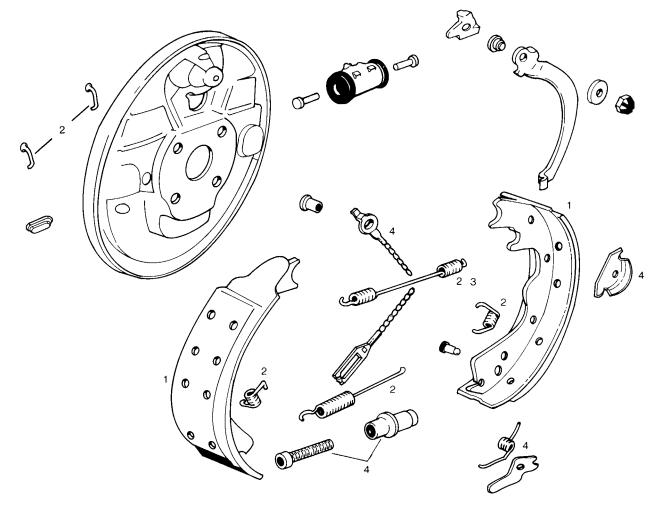


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
357	12 x 2 ¹ / ₂	H7199	H547	H2576(L) H2577(R)	H1540(L) H1541(R)	N/R
358	12 x 3	H7199	H547	H2576(L) H2577(R)	H1540(L) H1541(R)	N/R
	13 x 2 ¹ / ₂	H7199	H547	H2576(L) H2577(R)	H1540(L) H1541(R)	N/R

DODGE

FORD

MANUAL	FMSI NO.	SIZE
ADJUSTMENT	2041-22	$14^{1/8} \times 3^{1/2}$
	2032-88	15 x 4
	2032-41	15 x 4
	4564-83	15 x 4 ¹ / ₂
	2032-108	15 x 4

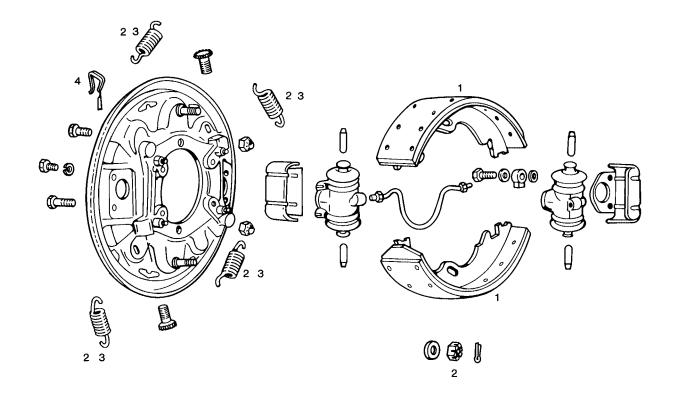


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	14 ¹ / ₈ x 3 ¹ / ₂			(L)	H1826(L)	N/R
				H3535(R)	H1827(R)	
R88	15 x 4	H9223		(L)	H1826(L)	N/R
				H3535(R)	H1827(R)	
	15 x 4	H9223		(L)	H1826(L)	N/R
				H3535(R)	H1827(R)	
	15 x 4 ½	H9223				N/R
R108	15 x 4			(L)	H1800(L)	N/R
				(R)	H1801(R)	

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS. FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET. - - - - NOT AVAILABLE. N/R NOT REQUIRED.

DODGE

AUTOMATIC ADJUSTMENT FMSI NO. 2032-402

SIZE

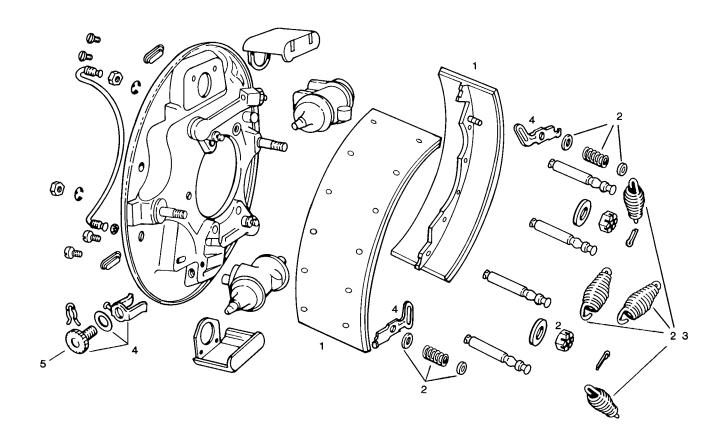


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
R402	15 x 4	H9223			H1826(L) H1827(R)	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.
FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

--- NOT AVAILABLE.

GENERAL MOTORS REAR DRUM BRAKE

GMC-CHEV

AUTOMATIC	FMSI NO.	SIZE	
ADJUSTMENT	2042-417	13 x 2 ¹ / ₂	
	2042-451	13 x 2 ¹ / ₂	

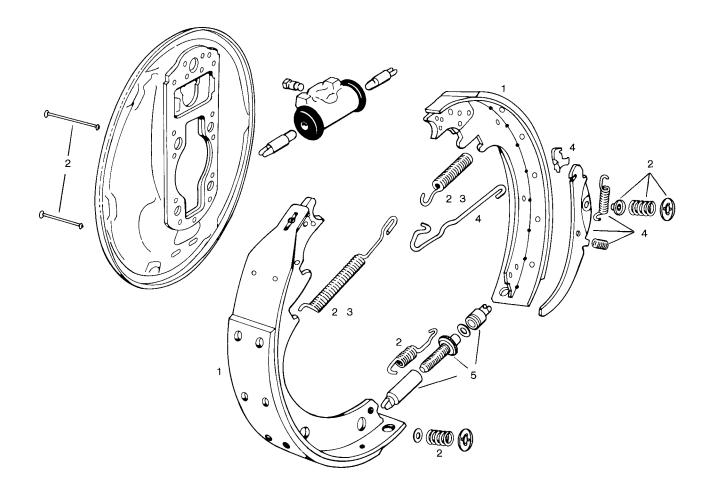


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
417	13 x 2 ¹ / ₂	H7027	H378	H2572(L) H2573(R)	H1550(L) H1551(R)	N/R
					or H1548(L) H1549(R) (See Appl.	N/R
451	13 x 2 ¹ / ₂	H7055	H378	H2588(L) H2589(R)	Sect.) H1550(L) H1551(R)	N/R

GENERAL MOTORS REAR DRUM BRAKE

GMC-CHEV

AUTOMATIC ADJUSTMENT

FMSI NO. 2157-418 2157-452 SIZE 13 x 3¹/₂ 13 x 3¹/₂

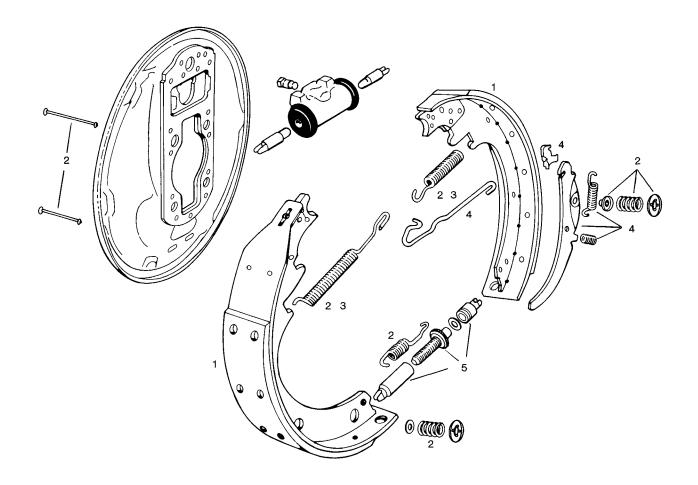
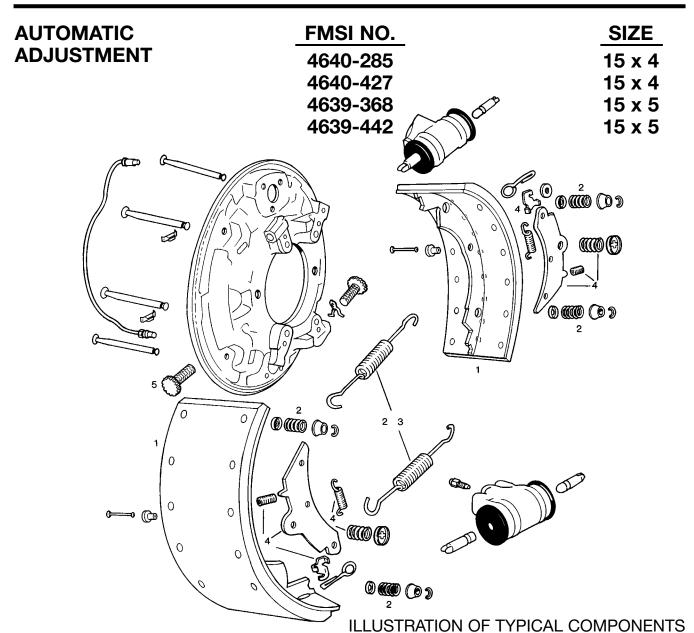


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
418	13 x 3 ¹ / ₂	H7027	H378	H2572(L)	H1550(L)	N/R
452	13 x 3 ¹ / ₂	H7055	H378	H2573(R) H2588(L) H2589(R)	H1551(R) H1550(L) H1551(R)	N/R

GENERAL MOTORS REAR DRUM BRAKE

GMC-CHEV



SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	15 x 4			H3552(L) (R)	H1824(L) H1825(R)	N/R
427	15 x 4	H9209 or H9236	H550	H3510(L) H3511(R)	H1842(L) H1843(R)	N/R
R368	15 x 5				H1824(L) H1825(R)	N/R
442	15 x 5	H9209 or H9236 If New Hold Down Pins Are Required Use H1201	H550	H3510(L) H3511(R)	H1842(L) H1843(R)	N/R

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.

FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

--- NOT AVAILABLE.

KELSEY-HAYES REAR DRUM BRAKE

FORD

AUTOMATIC	FMSI NO.	SIZE	
ADJUSTMENT	4646-400	15 x 5	
	4647-401	15 x 4	

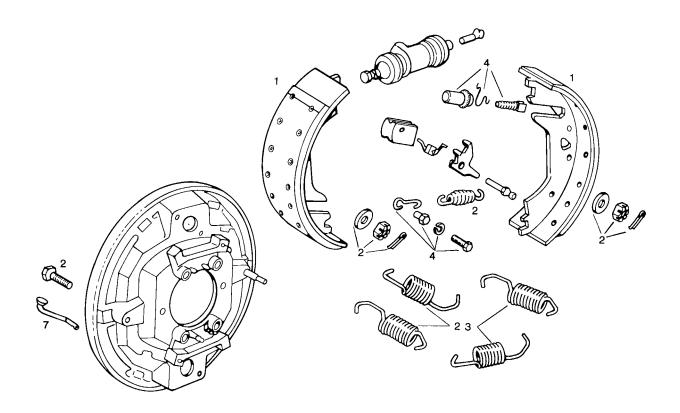


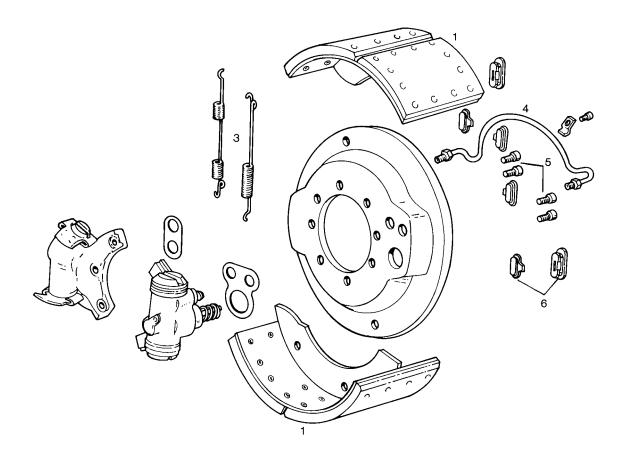
ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	ADJUSTER SCREW	STAR WHEEL	RETURN SPRG. PIN
400	15 x 5	H9220	H595	H3538(L)	In Adj. Pkg.	N/R	H1888
401	15 x 4	H9220	H595	H3539(R) H3538(L) H3539(R)	In Adj. Pkg.	N/R	H1888

LUCAS-GIRLING REAR DRUM BRAKE

FORD

AUTOMATIC	FMSI NO.	SIZE
ADJUSTMENT	4528-542	15 x 5
	4504-543	15 x 6
	4505-544	15 x 7

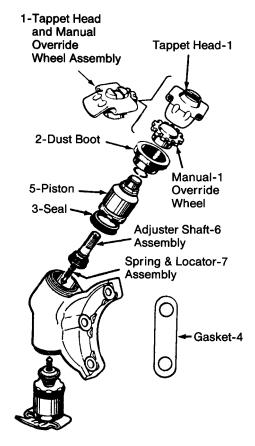


SEE NEXT 2 PAGES FOR FURTHER LUCAS-GIRLING INFORMATION. ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 BRIDGE PIPE PKG.	FIXING BOLTS SCREW	6 GROMMET WHEEL
AF542	15 x 5		H618(L)	97103(L)	3630604	3630605
AF543	15 x 6		H619(R)	97104(R)		
AF544	15 x 7		(ALL)	(ALL)	(ALL)	(ALL)

REPAIR KIT Key No. 1	FPART NO. 66456 OVERRIDE WHEEL A Description Tappet Head and Manual	ASSEMBLY CONSISTS OF: Quantity 1					
	Override Wheel Assembly						
REPAIR KI	Γ PART NO. 66471 13/4" WHEEL CYLIN	DER KIT CONSISTS OF:					
Key No.	Description	Quantity					
2	Dust Boot	2					
3	Seal	2					
4	Gasket	1					
REPAIR KIT PART NO. 66470 15/8" WHEEL CYLINDER KIT CONSISTS OF:							
Key No.	Description	Quantity					
2	Dust Boot	2					
3	Seal	2					
4	Gasket	1					
REPAIR KI	T PART NO. 66468 DUST BOOT KIT CO	NSISTS OF:					
Key No.	Description	Quantity					
2	Dust Boot	2					
REPAIR KI	T PART NO. 66467 1³/4" ADJUSTER KI	T CONSISTS OF:					
Key No.	Description	Quantity					
5	Piston	1					
6	Adjuster Shaft Assembly	1					
7	Spring and Locator Assembly	1					
REPAIR KI	T PART NO. 66466 15/8" ADJUSTER SE	RVICE KIT CONSISTS OF:					
Key No.	Description	Quantity					
5	Piston	1					

1



Wheel Cylinder Numerical Listing

Adjuster Shaft Assembly

Spring and Locator Assembly

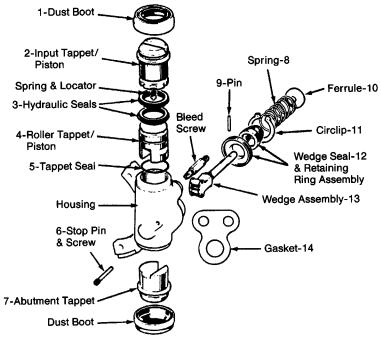
6

7

			_		
Part	III.		Part	III.	
No.	No.	Kit. No.	No.	No.	Kit No.
33894 or	76	66477	33898 &	75	66471
33953		66474 or	33899		66468
		66278			66467
		66473 or			66456
		66368	33900 &	75	66470
		66469	33901		66468
33895 or	76	66478			66467
33954		66474 or	00050		66456
		66278	33953	75	66477
		66473 or			66368
		66368	22054	75	66469
33896 or	76	66469 66475	33954	75	66478 66368
33955	70	66474 or			66469
33333		66278	33955	75	66475
		66472 or	00900	75	66369
		66369			66469
		66469	33956	75	66476
33897 or	76	66476		. •	66369
33956		66474 or			66469
		66278			
		66472 or			
		66369			
		66469			

Wheel Cylinder Numerical Listing

75		76		
Part No. 33898 & 33899 7/16-24	Bore Size 1 ³ / ₄ "	Part No. 33894 or 33953 7/ ₁₆ -24	Bore Size 1 ³ / ₄ "	
33900 & 33901 ⁷ / ₁₆ -24	1 ⁵ /8"	33895 or 33954 ⁷ / ₁₆ -24	1 ³/₄"	
33953 & 33954 ⁷ / ₁₆ -24	1 3/4"	33896 or 33955 ⁷ / ₁₆ -24	1 ⁵ /8"	
33955 & 33956 ⁷ / ₁₆ -24	1 5/8"	33897 or 33956 7/ ₁₆ -24	1 ⁵ /8"	



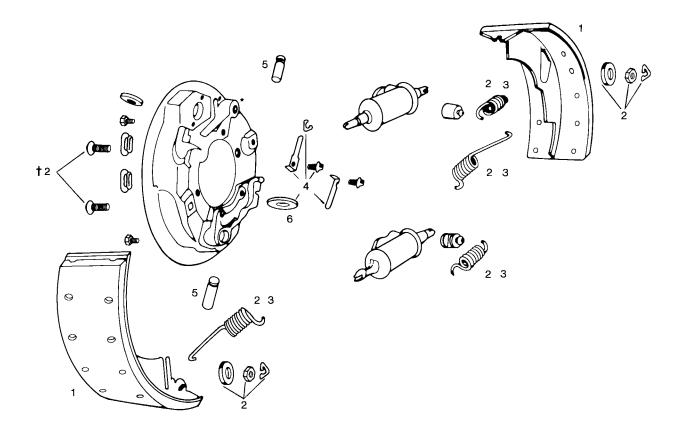
LEFT HAN	D 13/4" EXPANDER KIT PART NO. (66477	EXPANDE CONSISTS	R WEDGE KIT PART NO. 66474 OI S OF:	R 66278
Key No.	Description	Quantity	Key No.	Description	Quantity
2	Input Tappet/Piston	1	8	Spring	1
4	L.H. Roller Tappet/Piston	1	9	Pin	1
6	Stop Pin & Screw	1	10	Ferrule	1
7	L.H. Abutment Tappet	1	11	Circlip	1
RIGHT HA	ND 13/4" EXPANDER KIT PART NO	66478	13	Wedge Assembly	1
CONSISTS			14	Gasket	1
Key No.	Description	Quantity	1 1/3" EXP	ANDER SERVICE KIT PART NO. 66	368 & 66473
2	Input Tappet/Piston	1	CONSISTS	S OF:	
4	R.H. Roller Tappet/Piston	1	Key No.	Description	Quantity
6	Stop Pin & Screw	1	1	Dust Boot	2
7	L.H. Abutment Tappet		3	Hydraulic Seals	2
I FFT HΔN	D 15/8" EXPANDER KIT PART NO.	66475	5	Tappet Seal	1
CONSISTS		00470	6	Stop Pin & Screw	1
Key No.	Description	Quantity	11	Circlip	1
2	Input Tappet/Piston	1	12	Wedge Seal & Retaining	
4	L.H. Roller Tappet/Piston	1		Ring Assembly	1
6	Stop Pin & Screw	1	14	Gasket	1
7	L.H. Abutment Tappet	1	15/8" EXP	ANDER SERVICE KIT PART NO. 66	369 & 66472
	ND 15/8" EXPANDER KIT PART NO		CONSISTS		
CONSISTS		. 00470	Key No.	Description	Quantity
		Ougatitu	1	Dust Boot	2
Key No.	Description	Quantity	3	Hydraulic Seals	2
2 4	Input Tappet/Piston R.H. Roller Tappet/Piston	1	5	Tappet Seal	1
-		1	6	Stop Pin & Screw	1
6 7	Stop Pin & Screw	1 1	11	Circlip	1
	R.H. Abutment Tappet	ı	12	Wedge Seal & Retaining	
DUST BOO	OT KIT PART NO. 66469 CONSISTS	OF:		Ring Assembly	1
Key No.	Description	Quantity	14	Gasket	1
	D . D .	^			
1	Dust Boot	2			

^{*}Lucas-Girling type rear brakes as cataloged for late model Ford Truck applications.

INTERNATIONAL

MANUAL ADJUSTMENT

FMSI NO. 1193-130 SIZE 15 x 4



*FOR ANCHOR BRACKETS AND PINS SEE PAGE †FOR SEPARATE HOLD-DOWN BOLT KITS SEE PAGE

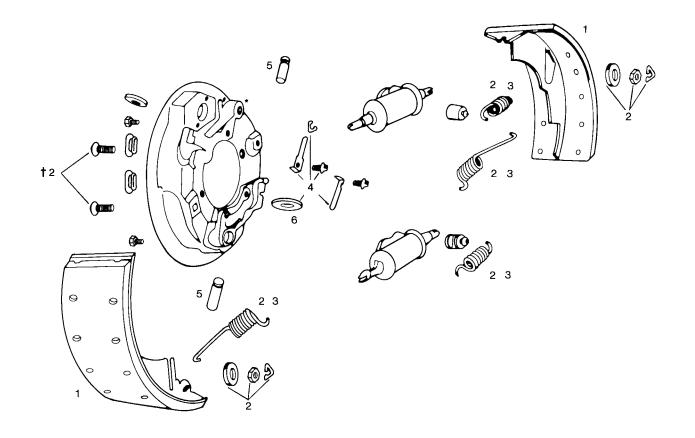
ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	15 x 4			H3518(R & L)	H1860(L) H1861(R)	H1807

DODGE

INTERNATIONAL

MANUAL ADJUSTMENT FMSI NO. 4645-375 4564-93 SIZE 15 x 4 15 x 4¹/₂



*FOR ANCHOR BRACKETS AND PINS SEE PAGE †FOR SEPARATE HOLD-DOWN BOLT KITS SEE PAGE

ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	STAR WHEEL
	15 x 4	H9200	H597	H3518(R & L)	H1860(L) H1861(R)	H1807
	15 x 4 ¹ / ₂			H3518(R & L)	H1860(L) H1861(R)	H1807

FORD GMC-CHEV INTERNATIONAL DODGE

AUTOMATIC FMSI NO. SIZE
ADJUSTMENT 1252-346 15 x 5
1252-379 15 x 5
4645A-376 15 x 4

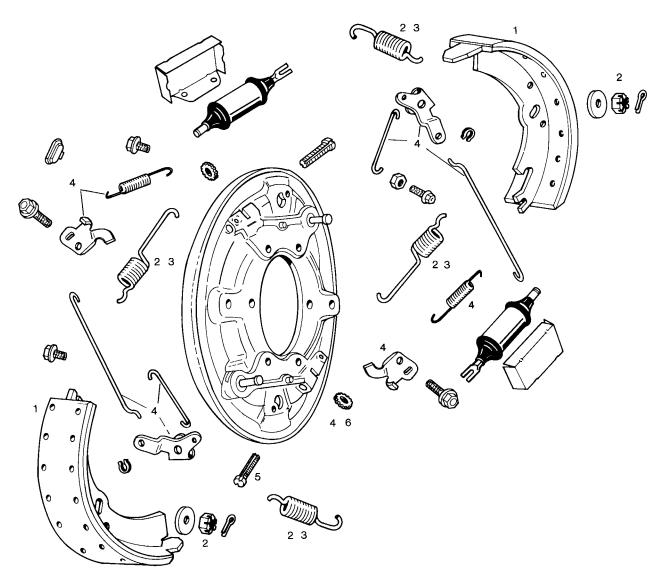
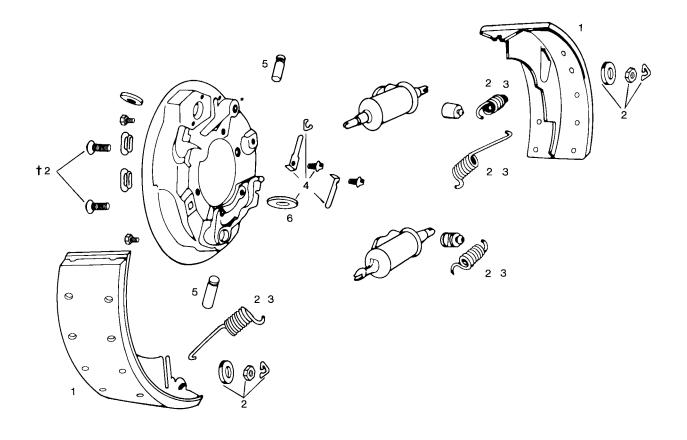


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
346	15 x 5	H9200	H597	H3540(L) H3541(R)	H1860(L) H1861(R)	H1807
R376	15 x 4	H9200	H597	H3540(L) H3541(R)	H1860(L) H1861(R)	H1807
R379	15 x 5	H9200	H597	(L) (R)	H1860(L) H1861(R)	H1807

DODGE GMC-CHEV INTERNATIONAL FORD

MANUAL	FMSI NO.	SIZE
ADJUSTMENT	1252-377	15 x 5
	1252-379	15 x 5
	4596-380	15 x 6
	4597-382	15 x 7



*FOR ANCHOR BRACKETS AND PINS SEE PAGE †FOR SEPARATE HOLD-DOWN BOLT KITS SEE PAGE

ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
	15 x 5	H9200	H597	H3518(R & L)	H1860(L) H1861(R)	H1807
R379	15 x 5	H9200	H597	(L) (R)	H1860(L) H1861(R)	H1807
	15 x 6	H9200	H597	H3518(R & L)	H1860(L) H1861(R)	H1807
	15 x 7	H9200	H597	H3518(R & L)	H1860(L) H1861(R)	H1807

FORD GMC-CHEV INTERNATIONAL DODGE

AUTOMATIC ADJUSTMENT

FMSI NO. 4596-381 4597-383 SIZE 15 x 6 15 x 7

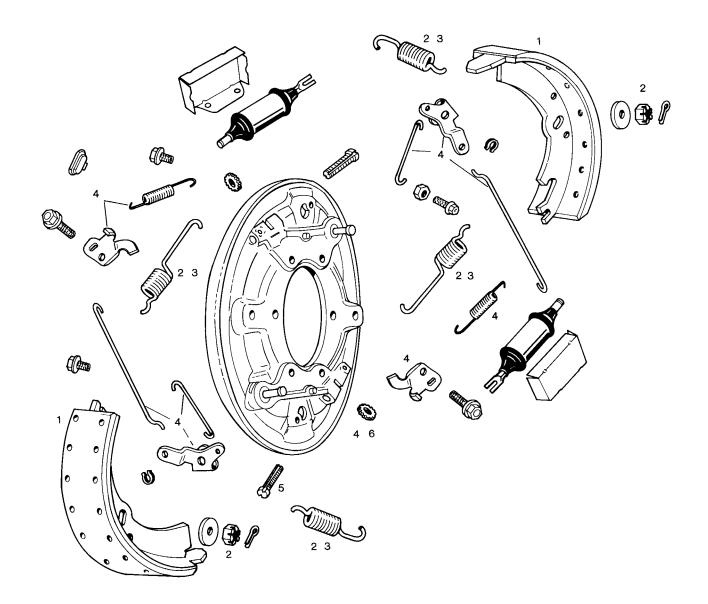


ILLUSTRATION OF TYPICAL COMPONENTS

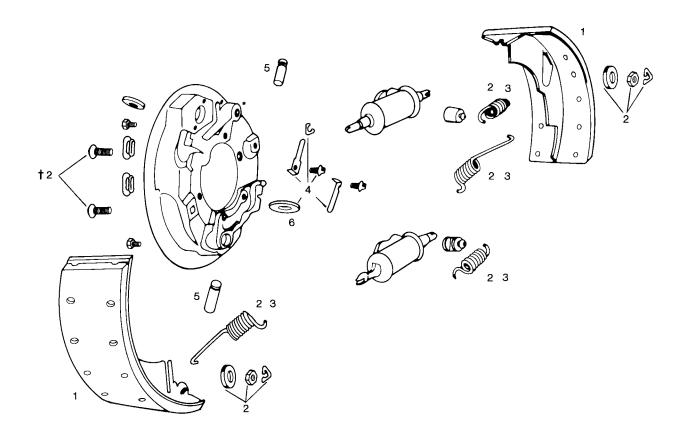
SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
381	15 x 6	H9200	H597	H3540(L)	H1860(L)	H1807
383	15 x 7	or H9221 (See Appl. Sect.)		H3541(R)	H1861(R)	

DODGE GMC-CHEV INTERNATIONAL FORD

 MANUAL
 FMSI NO.
 SIZE

 ADJUSTMENT
 1254-385
 16 x 5

 1255-386
 16 x 6



*FOR ANCHOR BRACKETS AND PINS SEE PAGE †FOR SEPARATE HOLD-DOWN BOLT KITS SEE PAGE

ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	2 HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
R385	16 x 5	H9200	H597	H3522(L) H3523(R)	H1865(L) H1864(R)	H1808
R386	16 x 6	H9200	H597	,	, ,	

FOR OTHER SYSTEM COMPONENTS SEE APPLICATION SECTION. SHOE AND LINING NUMBERS ARE FMSI ASSIGNMENTS.

FOR SHOE SET AVAILABILITY SEE APPLICATION SECTION AND/OR PRICE SHEET.

FORD GMC-CHEV INTERNATIONAL DODGE

AUTOMATIC ADJUSTMENT

FMSI NO. 1254-385 SIZE 16 x 5

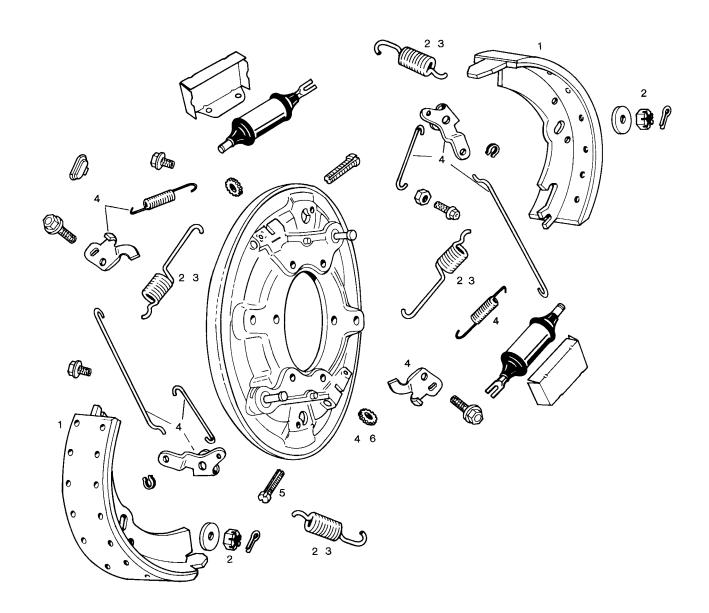


ILLUSTRATION OF TYPICAL COMPONENTS

SH		SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	6 STAR WHEEL
R3	85	16 x 5	H9200	H597	H3522(L) H3523(R)	H1865(L) H1864(R)	H1808

FORD GMC-CHEV INTERNATIONAL DODGE

AUTOMATIC ADJUSTMENT

FMSI NO. 1255-386 **SIZE** 16 x 6

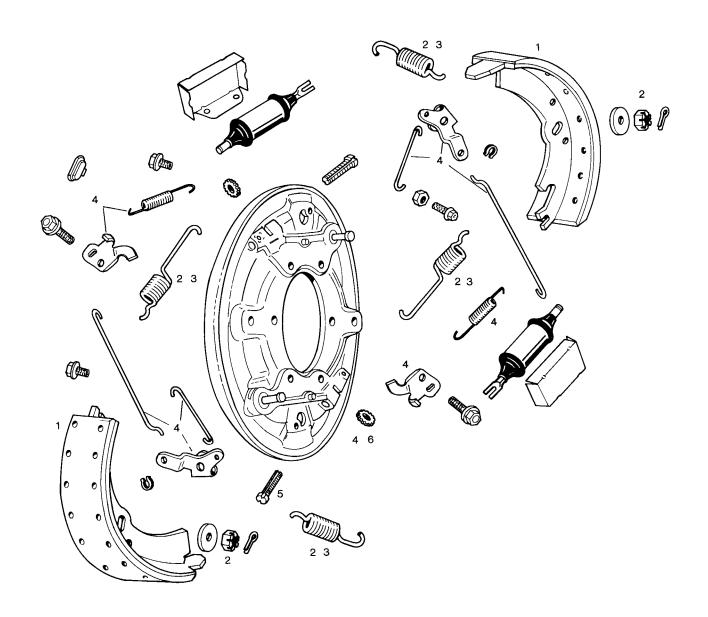


ILLUSTRATION OF TYPICAL COMPONENTS

SHOE SET	SIZE	HARDWARE KIT	3 RETURN SPRG. KIT	4 ADJUSTER PKG.	5 ADJUSTER SCREW	STAR WHEEL
R386	16 x 6	H9200 or H9221 (See Appl. Sect.)	H597	H3522(L) H3523(R)	H1865(L) H1864(R)	H1808