

COMPRESSOR MAINTENANCE AND SERVICE KITS

COMPRESSORS

CATALOG 01-X-1

COMPRESSOR MODEL	U-7 $\frac{1}{4}$	E & F-12	BX-2150	TU-FLO 300	TU-FLO 400	TU-FLO 500	TU-FLO 501
NUMBER OF CYLINDERS	2	2	1	2	2	2	2
FIELD MAINT. KIT	NA	NA	108848 109356 (CAT)	229415	229416	229417	287043
UNLOADER KIT	NA	NA	108847	279613	279614	279615	279615
GASKET SET	NA	NA	NA	NA	280511	280512	101558
PISTON RING SETS (3) = 3 ring piston (4) = 4 ring piston (5) = 5 ring piston Unless otherwise indicated one piston ring set services the entire compressor.							
Standard Size	226721	225514	104045	226778	226721 (4) 289603 (3)	225514	106105 (5)
.010 O.S.	226722	225515	104046	226779	226722 (4) 289604 (3)	225515	106106 (5)
.020 O.S.	226723	225516	104047	226780	226723 (4) 289605 (3)	225516	106107 (5)
.030 O.S.	226724	225517	104048	226781	226724 (4) 289606 (3)	225517	106108 (5)
.040 O.S.	NA	NA	NA	NA	NA	NA	5005216
PISTON AND WRIST PIN KITS (5) = 5 ring piston * These piston and wrist pin kits have a selected fit. A set contains one piston & one pin. All other piston & wrist pin kits have a non-selected fit and each kit contains one piston, one wrist pin & two wrist pin buttons.							
Standard Size	NA	NA	104049	225704*	289438	289928	106109 (5)
.010 O.S.	NA	NA	104050	226630*	289439	289929	106110 (5)
.020 O.S.	NA	NA	104051	226631*	289440	289930	106111 (5)
.030 O.S.	NA	NA	104052	226632*	289441	289931	106112 (5)
.040 O.S.	NA	NA	NA	NA	NA	NA	5005217
ALUMINUM CONNECTING RODS (services 1 connecting rod)							
Without Inserts	229083	NA	NA	NA	229083	NA	NA
With Std. Inserts	229082	NA	102398 (Std.) 107465 (.010 O.S.) 107466 (.020 O.S.)	227479 (Std.) 283498 (.010 O.S.) 283499 (.020 O.S.) 283500 (.030 O.S.)	229082	NA	NA
STEEL CONNECTING RODS (services 1 connecting rod)							
Without Inserts	NA	229085	NA	NA	NA	229085	286258
With Std. Inserts	NA	NA	NA	NA	NA	NA	286259 287057(M)
CONNECTING ROD INSERT KIT (services 1 connecting rod)							
Standard Size	282763	282767	NA	NA	282763	282767 287062(M)	286254 287058 (M)
.010 O.S.	282764	282768	NA	NA	282764	282768 287063(M)	286255 287059 (M)
.020 O.S.	282765	282769	NA	NA	282765	282769 287064(M)	286256 287060 (M)
.030 O.S.	282766	282770	NA	NA	282766	282770	286257 287061(M)
.040 O.S.	NA	NA	NA	NA	NA	NA	5005218 5005219 (M)
PISTON, RINGS & CONN. ROD KIT (services the entire compressor)	NA	NA	NA	NA	NA	NA	NA
CRANKSHAFT BEARING KIT	NA	NA	NA	NA	NA	NA	NA

(M) For Mack style compressors with power steering driven by the compressor crankshaft.

NA - Not Available

COMPRESSOR MODEL	TU-FLO 550	TU-FLO 600	TU-FLO 700	TU-FLO 750	TU-FLO 1000	TU-FLO 1400
NUMBER OF CYLINDERS	2	2	2	2	4	4
FIELD MAINT. KIT	107516	229417	289998	107516	229417 (2 req'd.)	104592
UNLOADER KIT	107515	279615	279615	107515	279615 (2 req'd.)	279615 (2 req'd.)
GASKET SET	NA	101559	101559	NA	NA	NA
PISTON RING SETS (3) = 3 ring piston (4) = 4 ring piston (5) = 5 ring piston Unless otherwise indicated one piston ring set services the entire compressor.						
Standard Size	107639	282525 (5)	282525	5005361	288646	282525 (2 req'd.)
.010 O.S.	107640	282526 (5)	282526	5005362	288647	282526 (2 req'd.)
.020 O.S.	107641	282527 (5)	282527	5005363	288648	282527 (2 req'd.)
.030 O.S.	107642	282528 (5)	282528	5005364	288649	282528 (2 req'd.)
PISTON AND WRIST PIN KITS (5) = 5 ring piston * These piston and wrist pin kits have a selected fit. A set contains one piston & one pin. All other piston & wrist pin kits have a non-selected fit and each kit contains one piston, one wrist pin & two wrist pin buttons.						
Standard Size	107647	289891	289891	107643	289928	289891
.010 O.S.	107648	289892	289892	107644	289929	289892
.020 O.S.	107649	289893	289893	107645	289930	289893
.030 O.S.	107650	289894	289894	107646	289931	289894
ALUMINUM CONNECTING RODS (services 1 connecting rod)						
Without Inserts	NA	NA	NA	NA	NA	NA
With Std. Inserts	NA	NA	NA	NA	NA	NA
STEEL CONNECTING RODS (services 1 connecting rod unless otherwise noted)						
Without Inserts	108841 (serv. 2)	229085	229085	108841 (serv. 2)	288661	229085
With Std. Inserts	NA	NA	NA	NA	NA	NA
CONNECTING ROD INSERT KIT (services 1 connecting rod unless otherwise noted)						
Standard Size	107651 (serv. 2)	282767 287062(M)	282767	107651 (serv. 2)	282751	282767
.010 O.S.	107652 (serv. 2)	282768 287063(M)	282768 287063(M)	107652 (serv. 2)	282752	282768
.020 O.S.	107653 (serv. 2)	282769 287064(M)	282769 287064(M)	107653 (serv. 2)	282753	282769
.030 O.S.	107654 (serv. 2)	282770	282770	107654 (serv. 2)	282754	282770
PISTON, RINGS & CONN. ROD KIT (services the entire compressor)	108843 (std.) 5000334 (.010 O.S.) 5000333 (.020 O.S.) 5000332 (.030 O.S.)	NA	NA	108842 (std.) 5000331 (.010 O.S.) 5000330 (.020 O.S.) 5000329 (.030 O.S.)	NA	NA
CRANKSHAFT BEARING KIT	107969	NA	NA	107969	NA	NA

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NA - Not Available